GAS DENSITY SENSOR WITH ANALOG OUTPUT

Swiss based Trafag offers precise, reliable and maintenance-free instruments developed for density measuring of ${\rm SF}_{\delta}$ and related alternative gases. Measurement is based on the patented quartz tuning fork technology. Thus offering the most reliable and long term drift free solution on the market by directly measuring the insulating gas density.



Applications

- Density monitoring in insulating and quenching gas
- High voltage technology
- Medium voltage technology
- SF₆ and variety of alternative mixed gases

Features

- Continuous current loop output
- Optional pulse-width modulation output
- Temperature signal via pulse-width output
- Suitable for outdoor and indoor applications
- Long term drift free output signal

Technical Data			
Measuring principle	Oscillating quartz	Supply voltage	Pulse-width: 10 20 VDCCurrent loop: 10 32 VDC
Measuring range	 Pulse-width: 0 60 kg/m³ Current loop: 0 56.1 kg/m³ 	Ambient temperature	-40°C +80°C
Output signal	Pulse-width: 10 292 HzCurrent loop: 6.5 20 mA		



Ordering in	formation/type code					
		8774. XX	XX	XX	XX	ХХ
Density measuring range	060 kg/m ³ for pulse-width output 056.1 kg/m ³ for current loop output	50				
Process	G3/8" male		11			
connections	2-hole flange 2800 series		28			
Sensor	Pulse-width modulation			00		
outputs	Current loop			04		
Electrical	Male electrical connector EN 175301-803-A (DIN 43650-A), 4-pole				04	
connections	Male electrical connector M12x1, 5-pole, A-coding				35	
	Shielded cable Radox 125, 2x0.5mm ²				51	
Options	Female electrical plugs					
	EN 175301-803-A (DIN 43650-A), 4-pole					58
	M12x1, 5-pole, A-coding					33
	M12x1, 5-pole, A-coding, brass nickel-plated					35
	Pressure connection adapters					
	G3/8" female - 2200					22
	G3/8" female - 2300					23
	G3/8" female - 2550					27
	G3/8" female - 2570					28
	T-adapter M30x2 male - G3/8" female - 2300					25

Further customised parameterisation to be indicated		
Process gas	SF ₆ , SF ₆ mixed gas, customer specific alternative gas	
Gas pressure @ 20°C	Requirement for SF ₆ mixed gas or customer specific alternative gas	
Length of shielded Radox cable	Length in mm	

Trafag develops and manufactures customised products according to your specifications to meet your specific requirements. Please contact us for further details.



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Specifications		
Electronical density measuring	Measuring principle	Oscillating quartz sensor 4)
	Density measuring range 1)	 Pulse-width: 0 60 kg/m³ 0 1100 kPa abs. @ 20°C Current loop: 0 56.1 kg/m³ 0 1100 kPa abs. @ 20°C
	Temperature measuring range 2)	-40°C +80°C
	Sensor output	Pulse-width: 10 292 HzCurrent loop: 6.5 20 mA
	Output parameter	 Pulse-width: Gas density [kg/m³], gas temperature [°C] Current loop: Gas density [kg/m³]
Electrical data	Supply voltage	Pulse-width: 10 20 VDCCurrent loop: 10 32 VDC
	Current consumption	Pulse-width @ 20 VDC: Pulse height 16 mA max. / 12-14 mA typ., without pulses 2 mA
	Earthing	Via process connection or plug
	Resistance of insulation	$>$ 100 M Ω , 500 VDC, ex factory
	Dielectric strength	250 VAC, 50 Hz, terminal to ground (earth)
Environmental conditions	Ambient temperature	-40°C +80°C ⁵⁾
	Protection 3)	IP65 / IP67
	Humidity	IEC 60068-2-30 (damp heat, cyclic, 100 % RH @ +55°C)
	Overpressure	1500 kPa abs.
	Vibration	15 g / 5 2000 Hz
	Shock	100 g / 6 ms / 10'000 times at all axes excited on process connection without damage to sensor
	Routine inspection of gas tightness	Integral pressure testing with 6 bar rel. helium SF ₆ leakage rate less than 1·10 ⁻⁸ mbar · l/s
EMC protection	ESD	15 kV air, 8 kV contact, EN/IEC 61000-4-2
	Radiated immunity	10 V/m, 80 6000 MHz, EN/IEC 61000-4-3
	Burst	2 kV, EN/IEC 61000-4-4
	Surge	2 kV, EN/IEC 61000-4-5
	Conducted immunity	10 Vrms, EN/IEC 61000-4-6
Mechanical data	Process gas wetted material	Process connection and measuring system: 1.4435 (AISI316L) Sealing: EPDM ⁶⁾
	Housing	1.4301 (AISI304)
	Weight	~ 200 400 g

¹⁾ Shown density pressure correlation corresponds to 100 % SF_a gas. Maximum value is either 60 kg/m³ (pulse-width) respectively 56.1 kg/m³ (current loop) or 1100 kPa abs. @ 20°C, whichever is reached first.



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²⁾Temperature measurement for sensor with pulse-width output only

Independure measurement for sensor with purse-with output only
 While using an appropriate female electrical plug
 The oscillating quartz sensor principle is a direct density measurement and is fully independent from the process gas composition.
 Measuring range is based on density pressure correlation which is defined by the particular gas isochores and is specifically fitted.
 Please contact us for process gases other than 100 % SF₆.
 Approved for extended temperature range -60°C ... +80°C for 200h max. per year
 SF₆ qualified

Accuracy	
Density measurement	± 1.0 % FS typ. ± 1.8 % FS max.
Temperature measurement 1)	\pm 1.0 % FS typ. \pm 3.0 % FS max.
Repeatability density measurement	± 0.2 % FS
Repeatability temperature measurement 1)	± 0.1 % FS
Transient response time required for signal output to reach accuracy tolerance band	Less than 1 h after connecting sensor to pressurised compartment Less than 1 min. when sensor is vacuumised together with compartment before gas filling
Response time density changes to signal output	Less than 20 ms

 $^{^{1)}\}mbox{Temperature}$ measurement for sensor with pulse-width output only

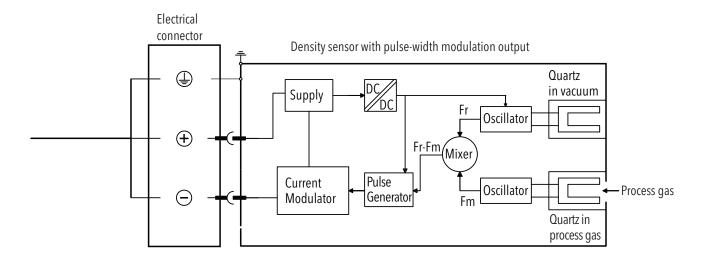
Additional information		
Documents	Data sheet	www.trafag.com/H72507
	Instructions	www.trafag.com/H73507
	Flyer	www.trafag.com/H71108



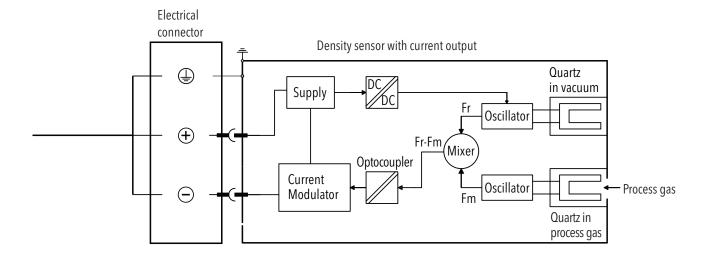
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Electrical connections and options

Wiring diagram pulse-width modulation 8774.50.XX.00.XX.XX



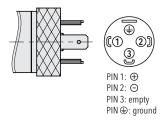
Wiring diagram current loop 8774.50.XX. 04.XX.XX.XX





Electrical connections and options

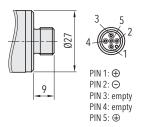
Male electrical connector EN 175301-083-A (DIN43650-A), 4-pole 1)



8774.50.XX.XX.04.XX.XX

Material: Collar nut 1.4305 with PA contact holder

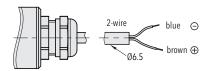
Male electrical connector M12x1, 5-pole, A-coding 2)



8774.50.XX.XX.35.XX.XX

Material: Thread 1.4435 with PA contact holder

Shielded cable Radox 125, 2 x 0.5 mm^{2 3)}



8774.50.XX.XX.51.XX.XX

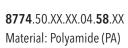
4-pole 1)

Material: EMC-cable gland brass nickel-plated

Female electrical plug M12x1, 5-pole, A-coding 2)

5.5 27 For cable-Ø unified 4 ... 8 mm, 6.5 ... 9.5 mm, max. 1.5 mm²

Female electrical plug EN 175301-803-A (DIN 43650-A),



54 ... 60 020 For cable-Ø 4 ... 6 mm,

max. 0.75 mm²

8774.50.XX.XX.35.33/35.XX

Material:

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Type code 33: Polyamide (PA)
Type code 35: Brass nickel-plated

³⁾ IP 67 protection



Instruction www.trafag.com/ H73507



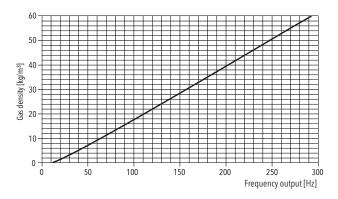
¹⁾ IP65 protection in combination with plug while mounted according to instructions

²⁾ IP67 protection in combination with plug while mounted according to instructions

Conversion of output signal

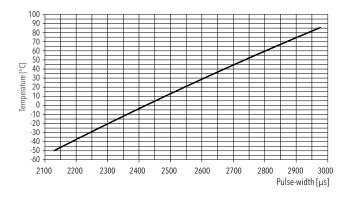
Gas density sensor with pulse-width modulation output signal

Relation of frequency output to gas density



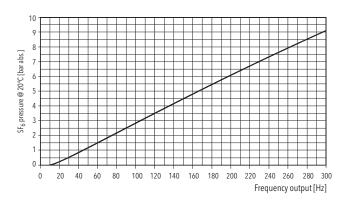
Gas density [kg/m³] = ${\sqrt{(0,237 * F [Hz]) - 2,182} - 0,44}^2$

Relation of pulse-width to temperature



Temperature [°C] = $-1,951 * 10^{-5} * PW [\mu s]^2 + 0,2595 * PW [\mu s] - 514,3$

Relation of frequency output to SF, pressure @ 20°C

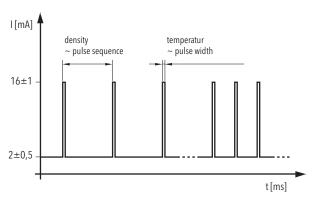


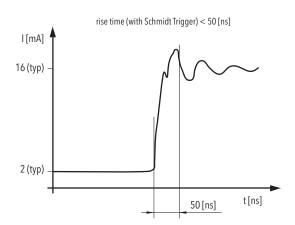
 $\begin{array}{l} {\rm SF}_6 \, {\rm pressure} \, @\, T[K] \, [kg/m^3] = \\ \{0,000569502 \, *\, T[K] \, *\, {\rm Density} \, [kg/m^3] \, + \\ (0,00250695 \, *\, 0,000569502 \, *\, T[K] \, - \\ 0,00073822) \, *\, {\rm Density} \, [kg/m^3]^2 \, - \\ (0,00000212238 \, *\, 0,000569502 \, *\, T[K] \, - \\ 0,000000513) \, *\, {\rm Density} \, [kg/m^3]^3 \} \\ \end{array}$

SF $_{6}$ Pressure @ 20°C [bar abs.] \approx 0.032 * F [Hz] – 0.32 (linearized approximation with additional error of \pm 0.3 % FS within 100 ... 250 Hz)

The relation of frequency output to SF_6 pressure @20°C above applies only if 100 % SF_6 gas is used. Frequency to pressure @ 20°C correlation is defined by specific isochores. Please contact us for process gases other than 100% SF_6 .

Current pulses, height typical 12-14 mA; power consumption electronics, without pulses typical 2 mA $\,$



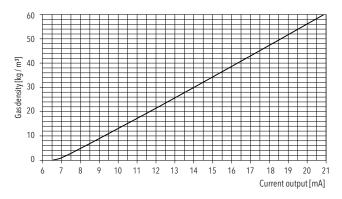




Conversion of output signal

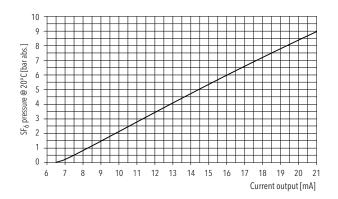
Gas density sensor with current loop output signal

Relation of current output to gas density



Gas density [kg/m³] = ${\sqrt{4,651 * (I[mA] - 6,005) - 2,185} - 0,44}$ ²

Relation of current output to SF, pressure @ 20°C



 $\begin{aligned} & \mathsf{SF}_6 \, \mathsf{pressure} \, @\, \mathsf{T}[\mathsf{K}] \, [\mathsf{kg/m^3}] \, = \\ & \{0,000569502 \, \, ^*\mathsf{T}[\mathsf{K}] \, ^*\mathsf{Density} \, [\mathsf{kg/m^3}] \, + \\ & (0,00250695 \, ^*\mathsf{0},000569502 \, ^*\mathsf{T}[\mathsf{K}] \, - \\ & 0,00073822) \, ^*\mathsf{Density} \, [\mathsf{kg/m^3}]^2 \, - \\ & (0,00000212238 \, ^*\mathsf{0},000569502 \, ^*\mathsf{T}[\mathsf{K}] \, - \\ & 0,000000513) \, ^*\mathsf{Density} \, [\mathsf{kg/m^3}]^3 \} \end{aligned}$

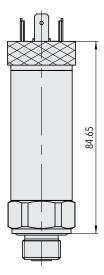
SF₆ pressure @ 20°C [bar abs.] \approx 0.6303 * I [mA] – 4.1419 (add. non-linearity \pm 0.3 FS between 9.5 and 19.25 mA)

The relation of current output to SF_6 pressure @20°C above applies only if 100 % SF_6 gas is used. Current to pressure @ 20°C correlation is defined by specific isochores. Please contact us for process gases other than 100% SF_6 .



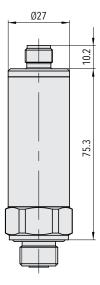
Dimensions and process connections

Sensor with G3/8" male process connection



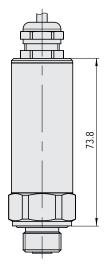
8774.50.11.XX.04.XX.XX

Sensor with EN 175301-803-A (DIN 43650-A) electrical connector and G3/8" male process connection



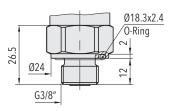
8774.50.11.XX.35.XX.XX.XX

Sensor with M12x1 electrical connector and G3/8" male process connection



8774.50.**11**.XX.**51**.XX.XX.XX

Sensor with Radox cable and G3/8" male process connection

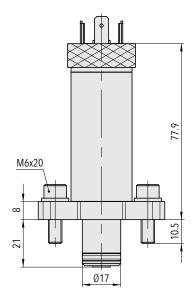


G3/8" male process connection



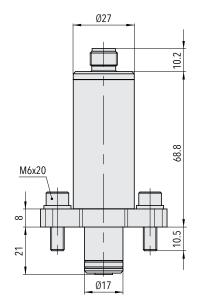
Dimensions and process connections

Sensor with 2-hole flange 2800 series



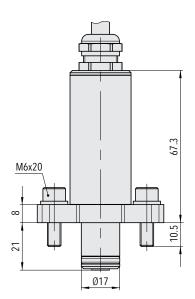
8774.50.**28**.XX.**04**.XX.XX

Sensor with EN 175301-803-A (DIN 43650-A) electrical connector and 2-hole flange 2800



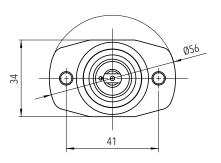
8774.50.28.XX.35.XX.XX.XX

Sensor with M12x1 electrical connector and 2-hole flange 2800



8774.50.28.0.X.51.XX.XX

Sensor with Radox cable and 2-hole flange 2800

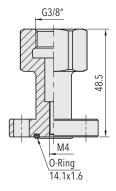


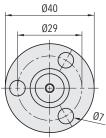
2-hole flange 2800



Dimensions and process connections

Process connection adapters

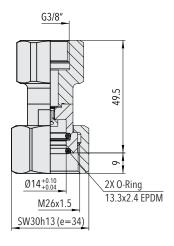




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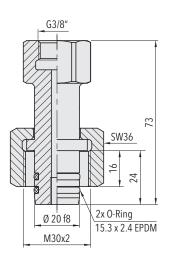


8774.50.11.XX.35.XX.XX.22



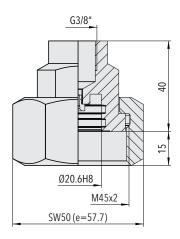
8774.50.11.XX.35.XX.XX.27

Adapter G3/8" female – 2550 for DILO DN8 Material: 1.4404 (AISI316L) with brass nut



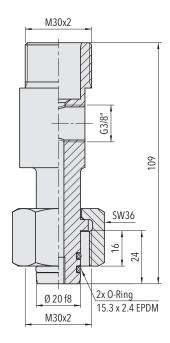
8774.50.11.XX.35.XX.XX.23

Adapter G3/8" female - 2300 Material: 1.4435 (AISI316L) with brass nut



8774.50.11.XX.35.XX.XX.28

Adapter G3/8" female – 2570 for DILO DN20 Material: 1.4435 (AISI316L) with brass nut



8774.50.11.XX.35.XX.XX.25

T-adapter M30x2 male - , G3/8" female - 2300 Material: 1.4435 (AISI316L) with brass nut

